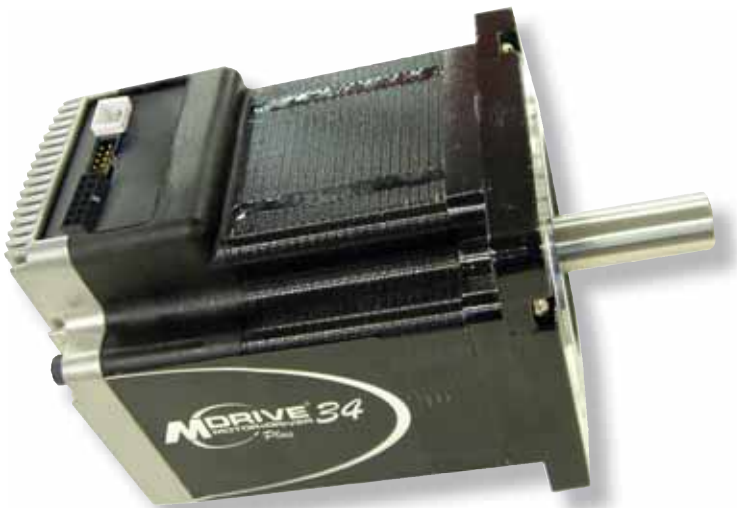


# MDrive<sup>®</sup> Plus

Stepper motors with integrated electronics



MDrive 34 Plus Step/direction input



MDrive® Plus with step/direction input

### Presentation

The MDrive® Plus with step/direction input is a 1.8° 2-phase stepper motor with on-board control electronics. Step/direction signals of a master controller, e.g. a motion controller, or A/B signals of an encoder are converted directly into motion.

Settings for MDrive Plus step/direction input products may be changed on-the-fly or downloaded and stored in nonvolatile memory using the IMS SPI Motor Interface software provided. This eliminates the need for external switches or resistors. Parameters are changed via an SPI port.

### Application areas

The MDrive Plus with step/direction input is ideal for machine builders who want an optimized motor with on-board electronics. The integrated electronics of the MDrive Plus with step/direction input reduces the potential for problems due to electrical noise by eliminating the cable between motor and drive.

These compact, powerful and cost effective motion control solutions deliver unsurpassed smoothness and performance that will reduce system cost, design and assembly time for a large range of 2-phase stepper motor applications.

### Features

- Highly integrated microstepping drive and high torque 1.8° 2-phase stepper motor
- Advanced current control for exceptional performance and smoothness
- Single supply: from +12 up to +75 VDC or 120 and 240 VAC
- Cost effective
- Extremely compact
- 20 microstep resolutions up to 51,200 steps per rev including: Degrees, Metric, Arc Minutes
- Optically isolated input options:
  - Universal +5 to +24 VDC signals, sourcing or sinking
  - Differential +5 VDC signals (1)
- Automatic current reduction
- Configurable:
  - Motor run/hold current
  - Motor direction via direction input
  - Microstep resolution
  - Clock type: step and direction, quadrature, step up and step down, clockwise and counterclockwise (1)
  - Programmable digital filtering for clock and direction inputs
- Available options:
  - Long life linear actuators (2)
  - Hybrid Motion Technology™ (2)
  - Encoders
  - Control knob for manual positioning
  - Industrial connectors with IP54 rating (3)
- Several motor stack lengths available
- Setup parameters may be switched on-the-fly
- Numerous connector interface choices
- Graphical user interface provided for quick and easy parameter setup

(1) CW/CCW input unavailable for MDrive34 or MDrive34ac products.

(2) See separate documentation.

(3) Industrial connectors are unavailable for MDrive14 or MDrive34 products.

Plus specifications			MDrive 14	MDrive 17	MDrive 23 (1)	MDrive 23 (1)	MDrive 34	MDrive34 ac		
Input power	Voltage	VDC	12 to 48	12 to 48	12 to 75	12 to 60	12 to 75	—	—	
		VAC	—	—	—	—	—	120	240	
	Current maximum (2)		1A	2A	2A	3.5A	4A	95 to 132 VAC @ 50/60 Hz	95 to 264 VAC @ 50/60 Hz	
Thermal	Operating temp non-condensing	Heat sink	-40° to +85°C				-40° to +75°C			
		Motor	-40° to +100°C				-40° to +90°C			
Temp output warning	Open-drain type		not applicable				+5 to +24 VDC, 50 mA current			
Protection	Type		not applicable				- Thermal - Over voltage/current			
Isolated input	Universal		Voltage range: +5 to +24 VDC sourcing or sinking step clock, direction and enable							
	Differential		Voltage range: +5 VDC clockwise and counterclockwise				not applicable			
Motion	Digital filter range		50 nS to 12.9 µS (10 MHz to 38.8 kHz)							
	Clock types		Step/direction, quadrature, step up/step down, clockwise/counterclockwise				Step/direction, quadrature, step up/step down			
	Step frequency		2 MHz default / 5 MHz maximum						2 MHz default	
	Resolution	Number of settings	20							
		Steps per revolution	200, 400, 800, 1000, 1600, 2000, 3200, 5000, 6400, 10000, 12800, 20000, 25000, 25600, 40000, 50000, 51200, 36000 (0.01 deg/µstep), 21600 (1 arc minute/µstep), 25400 (0.001 mm/µstep)							

Setup parameters (3)				
SPI communication	Function	Range	Units	Default
MHC	Motor hold current	0 to 100	percent	5
MRC	Motor run current	1 to 100	percent	25
MSEL	Microstep resolution	1, 2, 4, 5, 8, 10, 16, 25, 32, 50, 64, 100, 108, 125, 127, 128, 180, 200, 250, 256	µsteps per full step	256
DIR	Motor direction override	0/1	—	CW
HCDT	Hold current delay time	0 or 2–65535	mSec	500
CLK TYPE	Clock type	Step/Dir, Quadrature, Up/Down, CW/CCW	—	Step/Dir
CLK IOF	Clock and direction filter	50 nS to 12.9 µS (10 MHz to 38.8 kHz)	nS (MHz)	200 nS (2 MHz)
USER ID	User ID	Customizable	1–3 characters	IMS
EN ACT	Enable active	High/Low	—	High
WARN TEMP (4)	Over temperature warning	0 to 125°C	°C	80°C

(1) Only quad stack NEMA 23 motors have +12 to +60 VDC drives, all other NEMA 23 motors have +12 to +75 VDC drives.

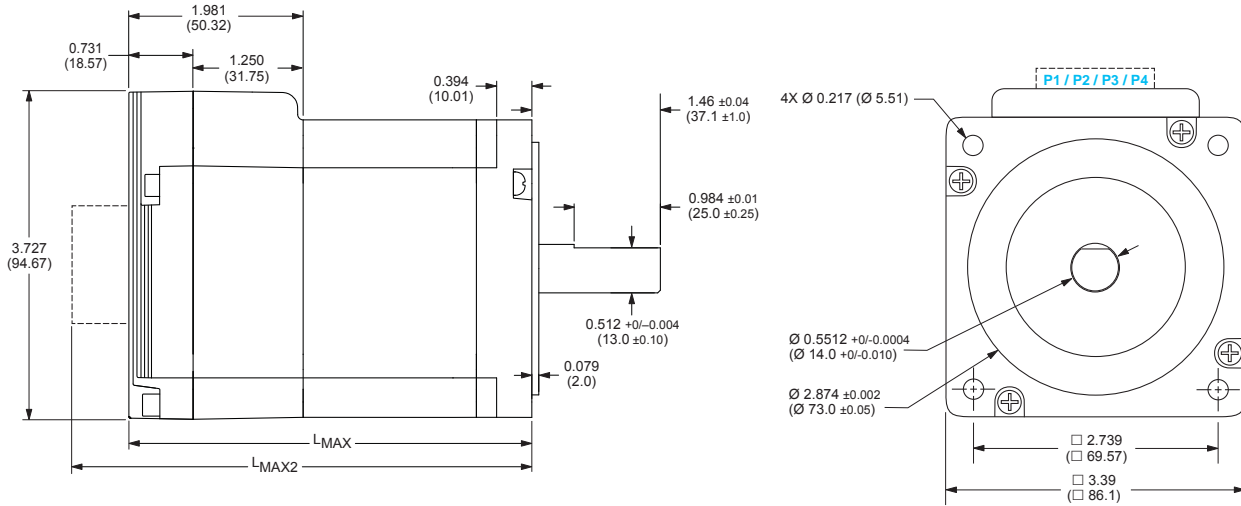
(2) Actual power supply current will depend on voltage and load.

(3) All parameters are set using the supplied IMS SPI Motor Interface GUI and may be changed on-the-fly. An optional Communication Converter is recommended with first orders.

(4) Only with MDrive34 and MDrive34ac products.



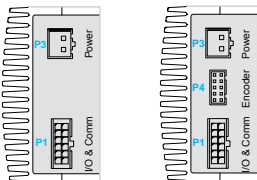
**– Plus – mechanical specifications, dimensions in inches (mm)**



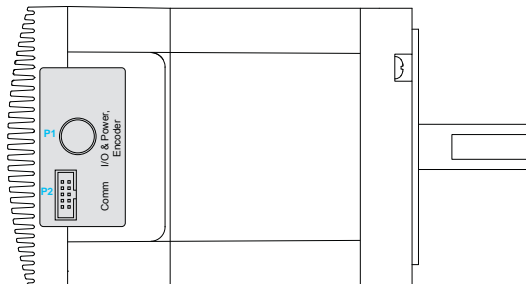
Motor stack length	Lmax (1)	Lmax2 (2)
Single	3.81 (96.77)	4.52 (114.81)
Double	4.60 (116.84)	5.31 (134.87)
Triple	6.17 (156.72)	6.88 (174.75)

(1) Single shaft or internal encoder.  
 (2) Control knob.

**Connector options**

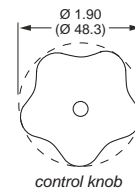


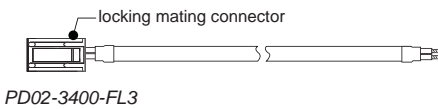
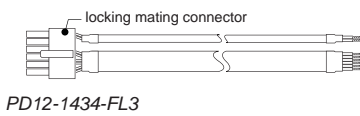
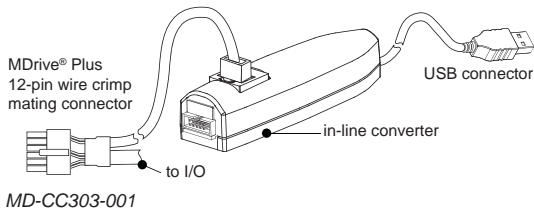
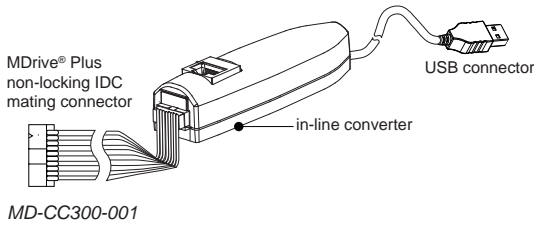
Pluggable interface version:  
 12-pin and 2-pin locking wire crimp connectors only, or with 10-pin friction lock wire crimp connector when optional internal encoder is included



Flying leads interface version:  
 12" (305mm) flying leads with 10-pin non-locking IDC connector

**Lmax2 option**





### Installation accessories

Description	Length feet (m)	Part number
-------------	-----------------	-------------

#### QuickStart Kit

For rapid design verification, all-inclusive QuickStart Kits include connectivity, instructions and CD for MDrive Plus initial functional setup and system testing.

- For all MDrive34 step/direction input products — add "K" to part number (1)

#### Communication converter

Electrically isolated, in-line converter pre-wired with mating connector to conveniently set/program communication parameters for a single MDrive Plus via a PC's USB port.

- |  |            |                     |
|--|------------|---------------------|
| ■ Mates to 10-pin non-locking IDC connector    | 12.0 (3.6) | <b>MD-CC300-001</b> |
| ■ Mates to 12-pin locking wire crimp connector | 12.0 (3.6) | <b>MD-CC303-001</b> |

#### Prototype development cable

Speed test/development with pre-wired mating connector with other cable end open.

- |  |            |                      |
|--|------------|----------------------|
| ■ Mates to 12-pin locking wire crimp connector for I/O and communication | 10.0 (3.0) | <b>PD12-1434-FL3</b> |
| ■ Mates to 2-pin locking wire crimp connector for power                  | 10.0 (3.0) | <b>PD02-3400-FL3</b> |

#### Encoder cables

Pre-wired mating connector with other cable end open.

- |  |           |                      |
|--|-----------|----------------------|
| ■ 10-pin friction lock wire crimp connector for optional internal differential optical encoder | 6.0 (1.8) | <b>PD10-3400-FL3</b> |
|--|-----------|----------------------|

#### Mating connector kit

Connectors for assembly of cables, cable material not supplied. Sold in lots of 5. Manufacturer's crimp tool recommended for crimp connectors.

- |  |   |              |
|--|---|--------------|
| ■ 12-pin locking wire crimp connector for I/O and communication                                | — | <b>CK-03</b> |
| ■ 2-pin locking wire crimp connector for power   | — | <b>CK-05</b> |
| ■ 10-pin friction lock wire crimp connector for optional internal differential optical encoder | — | <b>CK-02</b> |
| ■ 10-pin non-locking IDC connector for I/O and communication                                   | — | <b>CK-01</b> |

#### Drive protection module

Limits surge current and voltage to a safe level when DC input power is switched on-and-off to an MDrive Plus.

- |  |   |              |
|--|---|--------------|
| ■ For all MDrive34 step/direction input products | — | <b>DPM75</b> |
|--|---|--------------|

(1) See next page.

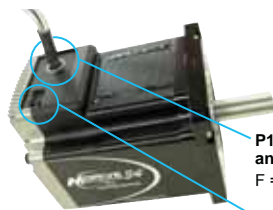


Connectivity details: [www.imschneider.com/connect.html](http://www.imschneider.com/connect.html)

# MDrive® 34 Plus

## Step / direction input

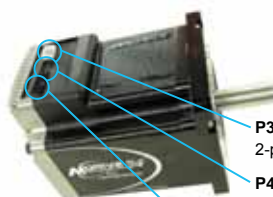
MDrive® 34 Plus flying leads interface



**P1: I/O & Power, and optional encoder**  
F = 12" flying leads

**P2: Communication**  
D = SPI with 10-pin IDC non-locking connector

MDrive® 34 Plus pluggable interface



**P3: Power**  
2-pin locking wire crimp

**P4: Optional Encoder**  
L = 10-pin friction lock wire crimp connector  
Z = None. No encoder.

**P1: I/O & Communication**  
C = SPI with 12-pin locking wire crimp connector

Part numbers												
<b>Example:</b>	<b>K</b>	<b>M</b>	<b>D</b>	<b>M</b>	<b>1</b>	<b>F</b>	<b>S</b>	<b>D</b>	<b>3</b>	<b>4</b>	<b>A</b>	<b>7 -E1</b>
<b>QuickStart Kit</b> K = kit option, or leave blank if not wanted	K	M	D	M	1	F	S	D	3	4	A	7 -E1
<b>MDrive Plus version</b> MDM = Step / direction input	K	M	D	M	1	F	S	D	3	4	A	7 -E1
<b>Input</b> 1 = Universal input	K	M	D	M	1	F	S	D	3	4	A	7 -E1
<b>P1 connector</b> F = flying leads C = pluggable	K	M	D	M	1	F	S	D	3	4	A	7 -E1
<b>Communication</b> S = SPI	K	M	D	M	1	F	S	D	3	4	A	7 -E1
<b>P2 connector</b> D = only with P1 connector F	K	M	D	M	1	F	S	D	3	4	A	7 -E1
<b>P4 connector</b> L = only with encoder and P1 connector C Z = only without encoder and P1 connector C	K	M	D	M	1	F	S	D	3	4	A	7 -E1
<b>Motor size</b> 34 = NEMA 34 (3.4" / 86 mm)	K	M	D	M	1	F	S	D	3	4	A	7 -E1
<b>Motor length</b> A = single stack B = double stack C = triple stack	K	M	D	M	1	F	S	D	3	4	A	7 -E1
<b>Drive voltage</b> 7 = +12 to +75 VDC	K	M	D	M	1	F	S	D	3	4	A	7 -E1
<b>Options</b> Leave blank if not wanted Options may be combined												-E1
-E	= internal optical encoder with index mark (1)											
	line count	100	200	250	256	400	500	512	1000	1024		
	single-end part #	E1	E2	E3	EP	E4	E5	EQ	E6	ER		
	differential part #	EA	EB	EC	EW	ED	EH	EX	EJ	EY		
-N	= rear control knob for manual positioning											

(1) Products with pluggable interface available only with differential encoder.

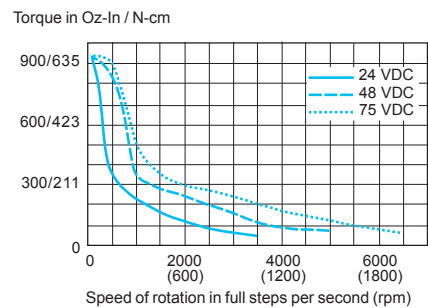
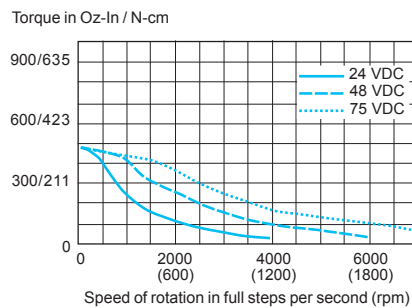
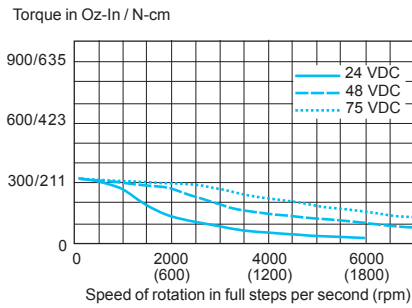


Easy MDrive part numbers via an interactive tool at:  
[www.imshome.com/MDrivePlus.html](http://www.imshome.com/MDrivePlus.html)

Motor specifications MDrive 34		Holding torque	Detent torque	Rotor inertia	Weight (motor + driver)
Motor stack length	Single	381.0 oz-in / 269.0 N-cm	10.9 oz-in / 7.7 N-cm	0.01416 oz-in-sec <sup>2</sup> / 1.0 kg-cm <sup>2</sup>	4.1 lb / 1.9 kg
	Double	575.0 oz-in / 406.0 N-cm	14.16 oz-in / 10.0 N-cm	0.02266 oz-in-sec <sup>2</sup> / 1.6 kg-cm <sup>2</sup>	5.5 lb / 2.5 kg
	Triple	1061.0 oz-in / 749.0 N-cm	19.83 oz-in / 14.0 N-cm	0.04815 oz-in-sec <sup>2</sup> / 3.4 kg-cm <sup>2</sup>	8.8 lb / 4.0 kg

**Speed torque characteristics MDrive 34**

Single stack length      Double stack length      Triple stack length



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